

Work Order ID 154115

Friday, December 02, 2016

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Item ID:	Revision ID:		
Item Name:			
Draw Nbr:	Start Date: 12/2/2016 10:	Start Qty: 1.0000	
Revision Nbr:	Required Date: 12/2/2016 10:	Reqd Qty: 1.0000	
Reference: ECN 16-681	Cust Item ID:	Customer ID:	
Description: UPDATE P/W APICAL 412-101 DOCUMENT AFFECTED II412-101 REV E ,ICA412-101 REV D		Sales Order:	

Approvals:	Process Plan: 9-89 ONE 21	Date: DEC 1 2 2016	Tooling:	Date:
	QC:	Date:	SPC (Y/N):	Date:

Sequence	Work Center	Operation	Hours		Tool ID	Tool #	Plan	Accept	Reject	Reject	Insp.
			Set Up	Run							

DAS
28
9-89

FFR 0 6 2017

mf
17-2-7

List Lots

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Friday, December 02, 2016 10:33:26 AM

Criteria : Item ID: 647.3704 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
647.3704 204,205,212,214 Cable Cutter System, High	Main Warehouse FG101	148249	9/15/2016	1.0000	QC21	DAS 28 9-89	FFR 0 6 2017
Total:				1.0000			

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date:	16.12.02	Job No.:	ADR Yes/No:	ADR Date:	ECN #:	16- 681
Product No.:	Apical 412-101	Created By:	KJ	Approved By:		
Product Name:	Cable Cutters	Checked By:				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N	DM	
Production Manager / Coord.	Y	MP/VS	
Purchasing Manager / Purchasing Coord.	N	LL / CL	
Production Engineering Coord.	Y	DD / JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / MF	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / ML	16.12.02
Marketing	Y	SL / WR	
Dist. Management Coord.	Y	HM	

Reason for Change:

Revised F/N's 7 & 8 in Parts List

Documents Affected:

Release II412-101 Rev E, ICA412-101 Rev D

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE

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PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	Y	KJ		16.12.02
13	Update Approved/Preliminary Dwg PDF Files	N			
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Please update kits in stock and in progress with this new paperwork

B154115

DAS
21
0.05

DEC 02 2016

ECN Verified & Complete: _____

Date: _____